

EXM400

Online Gas Analyser



Specialist Of UV Spectroscopy

> EXM400 Online Gas Analyser

The **EXM400** is an extractive online gas analyser dedicated to **Continuous Emission Monitoring**

It is based on UV spectroscopy that brings a higher sensitivity than infra-red and gives the possibility to measure several gases simultaneously.

A high selectivity is achieved by a fast Fourier transform (FFT) on the absorbance spectrum for all the gases having a periodic structure like NH₃, SO₂, NO and others.

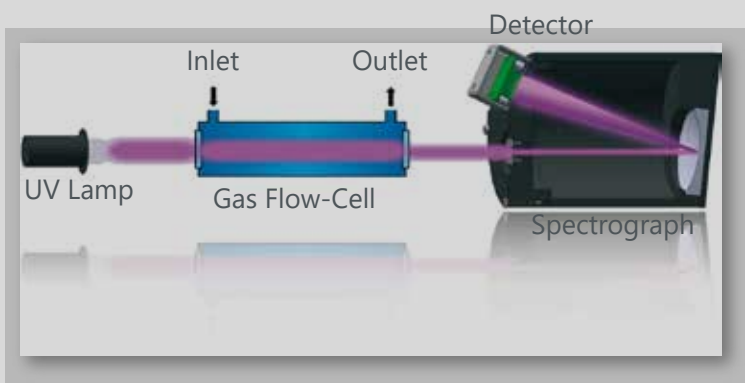
All the internal gas circuit is heated at 190°C to admit directly hot and humid combustion gases.

The EXM400 is presented in a standard 19" rack.

This model may include a heated sampling pump as an option.



- Several gases can be measured simultaneously thanks to the UV spectroscopy method by using different wavelengths and algorithms. For gases with a periodic absorption spectrum such as NH₃, SO₂, NO, CS₂, formaldehyde or acetylene, an algorithm based on FFT (Fast Fourier Transform) guarantees a very good selectivity of measurement. The solid-state design due to the UV spectroscopy gives a high reliability of the measuring system with quite no maintenance.
- The UV lamp is a xenon flash lamp with a high lifetime and without thermal effect that may generate measurement drift.
- The gas flow cell has two quartz windows to transmit the UV light through the measured gas. The standard path length of the flow cell is 240 mm.
- The spectrograph is based on a concave grating to minimize the optical parts and the spectrum is read on a 254 or 512 pixels diode array.
- A zero is done automatically on zero air or nitrogen with an adjustable period (if possible every 2 or 4 hours but once per day remains acceptable).
- The absorbance spectrum is calculated from the reference spectrum acquired during the zero step.



The measuring principle is based on the UV light absorption according to the Beer-Lambert Law:

$$[C] = K \log \frac{I_{ref}}{I_{gas}}$$

[C] : Concentration of the sample
 K : Absorption coefficient at a specific wavelength for a specific gas
 I_{ref} : Light intensity on the zero air
 I_{gas} : Light intensity on the sample

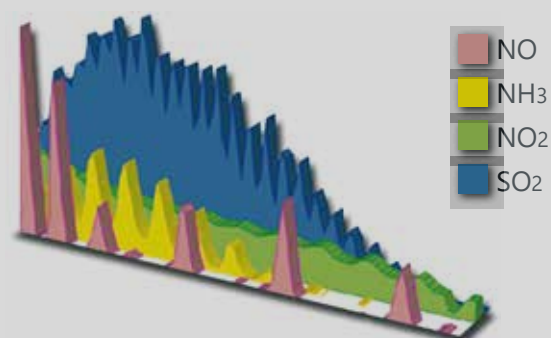
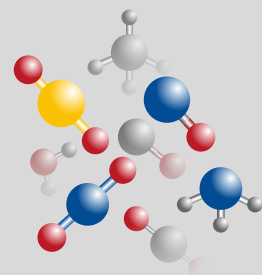
Heated Version

The analyser is provided with a heating system for the gas circuit. The heating temperature can be adjusted up to 190°C. The high temperature evaporates any deposits on the windows.

No Interference with CO, CO₂ and CH₄

The major emission gases like CO, CO₂, and CH₄ have no UV absorption, therefore they don't interfere with the measured gases.

H₂O has a weak absorption in the UV range but at different wavelengths than combustion gases like NH₃, NO, NO₂ or SO₂. Consequently, H₂O, with an usual concentration between 5% and 20%, is not disturbing the measurements.



Several gases can be measured in a same analyser if the sample gas composition is compatible with the selected algorithms and wavelengths.

The analyser gives high measurement selectivity thanks to the recognition of the specific UV absorption spectrum of gases by using proprietary algorithms.

For Denox applications, special algorithms allow to measure NH₃ in a 0-10 ppm range with high level of SO₂ up to 1200 ppm like on coal power plants.

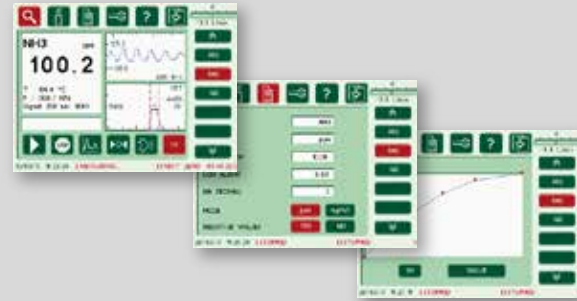
The design has been specially oriented for low maintenance and high reliability on the measurements.

The UV xenon lamp is specified for a lifetime of 10^9 flashes. Therefore, the lifetime is about 1 year with continuous measurements or 10 years with one measurement per minute. This reduces considerably the maintenance and the risk of wrong measurement due to aged lamps or its replacement.

User-Friendly Interface

A colour touch screen display interface allows the user to easily navigate through a number of screens that are used to set and check all of the operating conditions of the instrument.

A protective film limits the risk to damage the surface of the touch screen, especially against solvent and corrosive liquid.



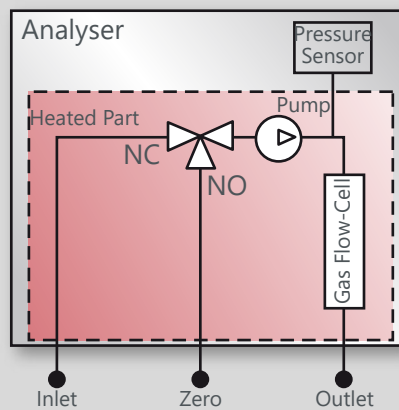
Measuring Time

For process that requires fast measurement like motor bench application, the analyser is able to measure the sample concentration within 200 milliseconds thanks to an ultra fast electronics design based on high speed DSP (Digital Signal Processor). However, usual measurements on emission gases are performed within 5 seconds. A special auto averaging algorithm can be activated to improve the stability without affecting the response time.

Gas Circuit

Three gas connections are available on the rear panel of the analyser :

- Inlet for the sample
- Zero air or nitrogen
- Outlet for sample or zero



Inlet and zero are connected on a 3 ways electric valve. When the automatic zero is activated, the solenoid valve switches the flow cell on zero air. A pressure sensor takes the pressure of measured gas to compensate it and to give a flow indication.

All the gas circuit is in a heated compartment controlled within ± 0.5 °C at an adjustable temperature between 60°C and 190°C.

An optional pump may be included before the gas flow cell in order to pump the sample as well as the zero gas that may be ambient air for most of the applications.

Automatic Compensation

An internal measurement of temperature and pressure of the sample is performed. A ratio related to the ideal gas law is applied on the measured value to compensate the effects of temperature and pressure.

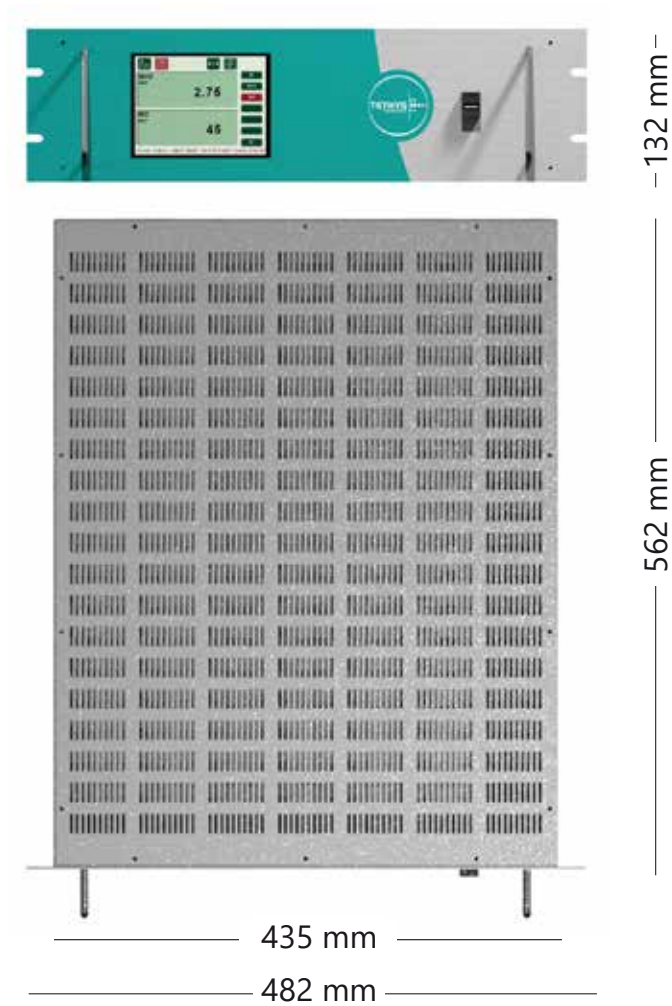
Communication

Recorded data and diagnostic files for each parameter can be downloaded to memory stick thanks to a USB port.

This allows to collect easily these files on site without using a computer. The files are in text format and can be directly imported to Excel® for graphic charts.



> EXM400 Parameters Specifications



| Parameter | Range* (ppm) | Range* (mg/m ³) | Typical Repeatability | Detection Limit <small>Typical Detection limit as 3x sigma on zero gas, 60 sec response time at 90%,</small> |
|--|-------------------------------------|--|---|---|
| NH ₃ Ammonia | 0-10 ppm 0-100 ppm 0-1000 ppm | 0 - 7 mg/m ³ 0 - 70 mg/m ³ 0 - 700 mg/m ³ | 0.05 ppm at 10 ppm 0.1 ppm at 100 ppm 0.5 ppm at 1000 ppm | 0.1 ppm |
| NO Nitrogen Oxide | 0-2000 ppm | 0 - 2500 mg/m ³ | 1 ppm at 1000 ppm | 3 ppm |
| SO ₂ Sulfur Dioxide | 0-1000 ppm | 0 - 3000 mg/m ³ | 2 ppm at 1000 ppm | 0.5 ppm |
| H ₂ S Hydrogen Sulfide | 0-500 ppm | 0 - 750 mg/m ³ | 0.5 ppm at 500 ppm | 0.5 ppm |
| NO ₂ Nitrogen Dioxide | 0-2000 ppm | 0 - 4000 mg/m ³ | | 10 ppm |
| CS ₂ Carbon Disulfide | 0-100 ppm | 0 - 300 mg/m ³ | | |
| C ₆ H ₆ Benzene | 0-100 ppm | 0 - 300 mg/m ³ | | |
| C ₇ H ₈ Toluene | 0-30 ppm | 0 - 100 mg/m ³ | | |
| C ₈ H ₁₀ Xylene | 0-30 ppm | 0 - 150 mg/m ³ | | |
| NCL ₃ Nitrogen Trichloride | 0-100 ppm | 0 - 500 mg/m ³ | | |

*Higher range available on request

> EXM400 General Specifications

| | |
|-------------------|--|
| Data storage | 5000 measurements for all parameters |
| Interfaces | Interface RS232 (MODBUS, AK and http / html5 protocol) USB Port (for memory stick) External WIFI interface IEEE 802.11 b (option) External Ethernet 10 Base-T interface IEEE 802.3 (option) |
| Signals | 1 to 8 analog outputs 4-20 mA opto-isolated (option) 1 to 4 relay contacts programmable (option) |
| Display | LCD colour screen (TFT) with LED backlight 320x240 pixels |
| Power supply | 110-240 VAC/ 1000 VA / 50-60 Hz |
| Operatings limits | 0 to 40 °C, less than 90% as relative humidity |
| CE standards | Electromagnetic compatibility and safety EN 61010-1, IEC 61010-1 / EN 61326, IEC 61326 |
| Enclosure | Rack 19" 3U, coated steel |
| Dimensions | Rack 19" 3U (LxH : 560mm x 435mm x 132 mm) |
| Weight | 22 kg |
| Sampling gas | Pressure : 0 – 2 Bar Absolute (0 – 2000 hPa Absolute) Flow : 0.1 to 10 l/min Temperature : ambient to 400 C Fittings : Swagelok, stainless steel 316 for tube OD ¼" (6.4 mm) |
| Zero gas | Pressure : 0 – 2 Bar Absolute (0 – 2000 hPa Absolute) Flow : 0.1 to 10 l/min Fittings : Swagelok, stainless steel 316 for tube OD ¼" (6.4 mm) |

Basic unit with heated gas circuit

EXM400 **Basic unit with heated gas circuit (one gas included)**

Minimum response time: 1 seconds

Recommended flow for sample and zero air: 0.5 to 5 litres/min

Fittings: Swagelok stainless steel 316 for tube OD ¼" (6.35 mm)

Color graphic display 320x240 pixels with touch screen

Built-in data logger, memory 5000 measurements for each parameter

12 sockets for input and output modules (not included, refer to options)

RS232 included (Sub-D 9 ways female connector) with 2 meters cable for PC

USB Port included for USB key connection

Power supply 90-260 VAC 47-63 Hz with power cord 2 meters

Enclosure rack 19" 3 U (482.6x133x565 mm / 22kg)

Heated version at 190 °C (adjustable)

For use on wet combustion gas

Internal pump

PUMP400 **Internal membrane pump with heated head**

Built-in inside the enclosure

Flow about 6 l/min

Heated version at 190 °C

Additional gas measurement

Additional gas

4-20 mA isolated output included

NH3 **Ammonia**

Range: 0 – 10 ppm NH3 (or 0 – 7 mg/m3 NH3 at 20°C)

Range: 0 – 100 ppm NH3 (or 0 – 70 mg/m3 NH3 at 20°C)

Range: 0 – 1000 ppm NH3 (or 0 – 700 mg/m3 NH3 at 20°C)

H2S **Hydrogen sulphide**

Range: 0 – 500 ppm H2S (or 0 – 750 mg/m3 H2S at 20°C)

Measurement possible until 1000 ppm H2S (or 0 – 1500 mg/m3 H2S at 20°C)

NO **Nitric oxide**

Range: 0 – 2000 ppm NO (or 0 – 2500 mg/m3 NO at 20°C)

Measurement possible until 5000 ppm NO (or 6000 mg/m3 NO at 20°C)

NO2 **Nitrogen dioxide**

Range: 0 – 2000 ppm NO2 (or 0 – 4000 mg/m3 NO2 at 20°C)

Measurement possible until 15,000 ppm NO2 (or 25,000 mg/m3 NO2 at 20°C)

SO2 **Sulfur dioxide**

Range: 0 – 500 ppm SO2 (or 0 – 1500 mg/m3 SO2 at 20°C)

Measurement possible until 1000 ppm SO2 (or 2500 mg/m3 SO2 at 20°C)

C6H6 **Benzene**

Range: 0 – 100 ppm C6H6 (or 0 – 300 mg/m3 C6H6 at 20°C)

Measurement possible until 200 ppm C6H6 (or 600 mg/m3 C6H6 at 20°C)

C7H8 **Toluene**

Range: 0 – 30 ppm C7H8 (or 0 – 100 mg/m3 C7H8 at 20°C)

Measurement possible until 60 ppm C7H8 (or 200 mg/m3 C7H8 at 20°C)

C8H10 **Xylene**

Range: 0 – 30 ppm C8H10 (or 0 – 150 mg/m3 C8H10 at 20°C)

Measurement possible until 60 ppm C8H10 (or 250 mg/m3 C8H10 at 20°C)

CS2 **Carbone disulfide**

Range: 0 – 1000 ppm CS2 (or 0 – 3000 mg/m3 CS2 at 20°C)

Measurement possible until 10,000 ppm CS2 (or 30,000 mg/m3 CS2 at 20°C)

C2H2 **Acetylene**

Range: 0 – 5000 ppm C2H2 (or 0 – 5000 mg/m3 C2H2 at 20°C)

Measurement possible until 10,000 ppm C2H2 (or 10,000 mg/m3 C2H2 at 20°C)

> EXM400 Parts references

Input modules

| | |
|---------------|--|
| MI4-20 | 4-20 mA input module Isolated 4-20 mA input Impedance: 100 Ohm |
| MIL | Double logical inputs module Input no 1 : external pulse command for measurement Input no 2 : measurements inhibition Isolated 0 – 24 V DC inputs Impedance: >10 Kohm |

Output modules

| | |
|---------------|--|
| MO4-20 | 4-20 mA output module (Included with one gas) Isolated 4-20 mA output Active output, Max load 500 Ohm |
| MRELAY | Relay module Contact rating: 2A/220V |

Communications

| | |
|-----------------|--|
| WIFI400 | Wifi Interface Connection to wireless WIFI network 300m nominal range (open space) Secured data transfer (WEP key) |
| ETHER400 | Ethernet interface Ethernet 10 base-T (IEEE 802.3) |
| MTI133 | Phone modem Industrial modem 33,6 Kb/s V34+ DIN rail Mounting Power supply 12V from analyser |
| GSM | GSM modem Dual band (EGSM 900/1800 MHz) Integral SIM card reader R & TTE approved |

Recommended consumables for 2 years :

L-XEN-1: xenon lamp with trigger (x2)
MKIT-SPL- G-1: Pump kit with membrane (x2) only if sampling pump

The manufacturer reserves the right to modify and/or change any specifications, dimensions, design or drawing at any time without prior notice

TETHYS Instruments
57, Chemin du vieux Chêne, 38240 MEYLAN -France-
Tel : +33 4 76 41 86 39 - Fax : +33 4 76 41 92 27
Mail : sales@tethys-instruments.com
Web : www.tethys-instruments.com



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